



pure cübe

ASSEMBLY INSTRUCTIONS

for the

NEPTUNE MINI SAUNA

Read these assembly instructions and the accompanying video to enhance your building experience.



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CONGRATULATIONS

on the purchase of your

NEPTUNE MINI SAUNA

Just a few things to follow.....

**Please be sure to read this entire manual
Before proceeding with the assembly.**

All electrical connections must be performed
By a qualified electrician.



For further information about your heater and
Installation instructions, please refer to the
provided heater manual.



Always ensure that you have the correct screw
length so that the screw does not go all the way
through the material and come out the other side.



Tools Checklist

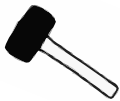
Ensure you have the following tools to finish the job right!



Cordless Driver

☐


#2 Robertson Bit
(Short & 4" or longer)

☐


Mallet

☐


1/4" (6 mm) Socket

☐


Tape Measure

☐


1 1/2" - 2" (38-51 mm)
Hole Saw

☐


Snips

☐


or



Staple Gun or
Nail/Staple Gun

☐


Circular Saw

☐


Utility Knife

☐


Square

☐


Marker or Pencil

☐

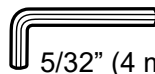

Drywall Saw

☐


Level

☐


Step Ladder

☐


5/32" (4 mm)

or



5/32" (4 mm)

☐

Sauna Base Preparation

Ensure the base for your sauna is level with a slight slope to the back for drainage. A solid base for your sauna is recommended and can be made from the following.



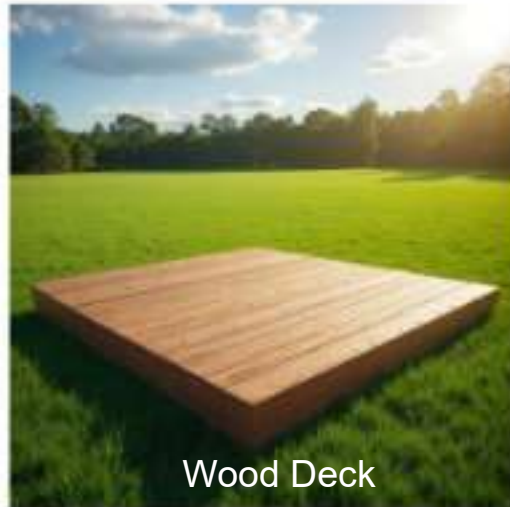
Crushed Stone



Patio Stone/Paver Blocks



Concrete Pad

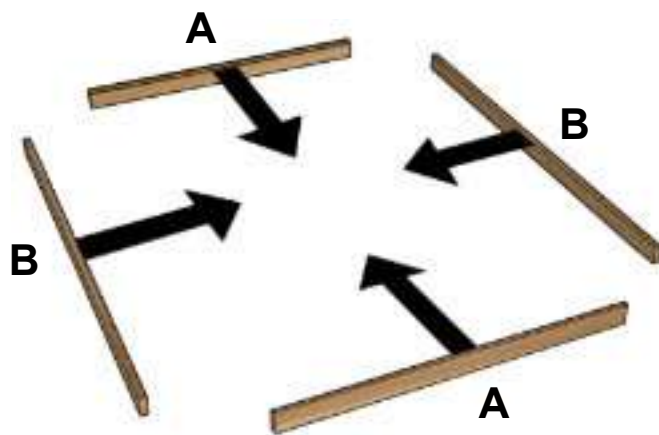


Wood Deck

It is recommended to build a base larger than required to provide a sitting area for cooling off during your sauna session.

Assembly Instructions

1



A. FRONT & BACK STAVES

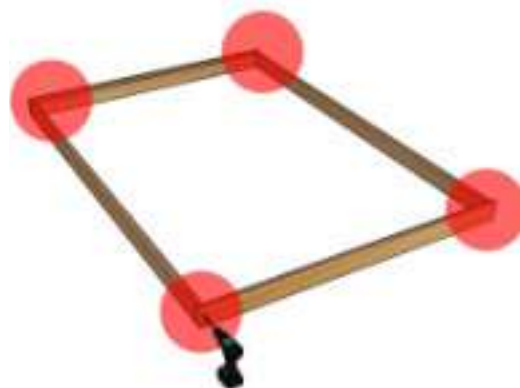


B. SIDE STAVES

On a large flat area or platform place the floor pieces down for assembly.

2

 **8X**
2.5" (64mm) Robertson



Connect the frame with screws in the predrilled holes.

Bottom Frame Assembly

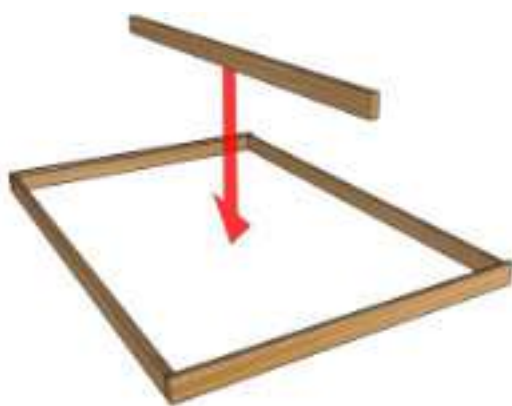
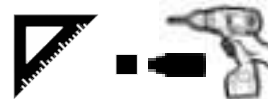
3



Mark the middle point of the front and back joists.

4

 **4X**
2.5" (64mm) Robertson



Place and fasten the middle joist to the bottom frame using two screws per end.
Ensure the joist is square and placed on center to the marks made in **STEP 3**.

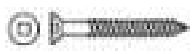
Bottom Frame Assembly

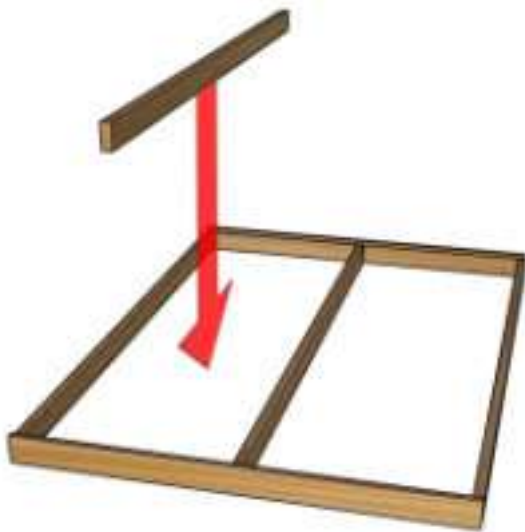
5



Mark the center point between the center joist and the end of the bottom frame.

6

 **8X**
2.5" (64mm) Robertson



Place and fasten the second joist to the bottom frame using two screws per end.
Ensure the joist is square and placed on center to the marks made in **STEP 5**.

Bottom Frame Assembly

7



Follow **STEPS 5-6** for the joist on the opposite side of the center joist.

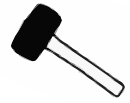
8



Place the insulation panels between the joists.
Ensure each insulation panel is square and sits flat inside each panel slot between the joists.
Some trimming may be needed so each panel fits into the panel slots.

Bottom Frame Assembly

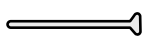
9



Begin placing the floor boards. Ensure the smoother side of the board is facing upwards and the tongues are tight into the grooves.

10

Finish Nails



or

1 1/4"



or

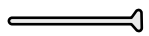


Secure with staples or finish nails. Be sure to secure through the tongues and not the face of the center of the floor boards, for a cleaner look.

Bottom Frame Assembly

11

Finish Nails



or

1 1/4"
(32 mm)



or



Continue placing and fastening the floor boards.
Ensure a tight fit between boards using a mallet.

12

Finish Nails



or

1 1/4"
(32 mm)



or



Continue placing and fastening the remaining floor boards.
Ensure a tight fit between boards using a mallet.

Walls

13

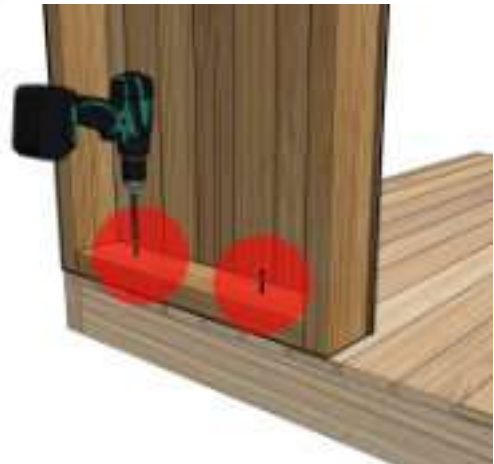
 **2X**
3.5" (89 mm) Robertson



SAUNA REAR

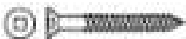


SAUNA FRONT



Place and fasten a **21" (533 mm)** wall panel to the back corner of the sauna floor (See image above). Ensure the panel is flush with the edges of the bottom frame.

14

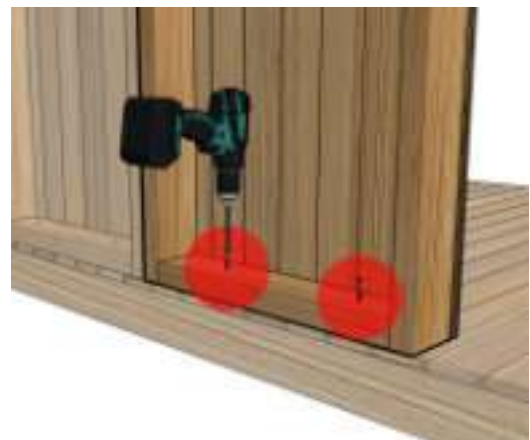
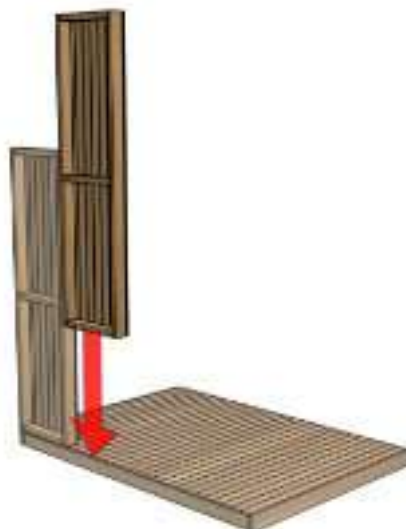
 **2X**
3.5" (89 mm) Robertson



SAUNA REAR



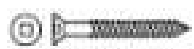
SAUNA FRONT



Place and fasten another **21" (533 mm)** wall panel next to the side panel (See image above). Ensure the panel is flush with the floor frame.

Walls

15



2X

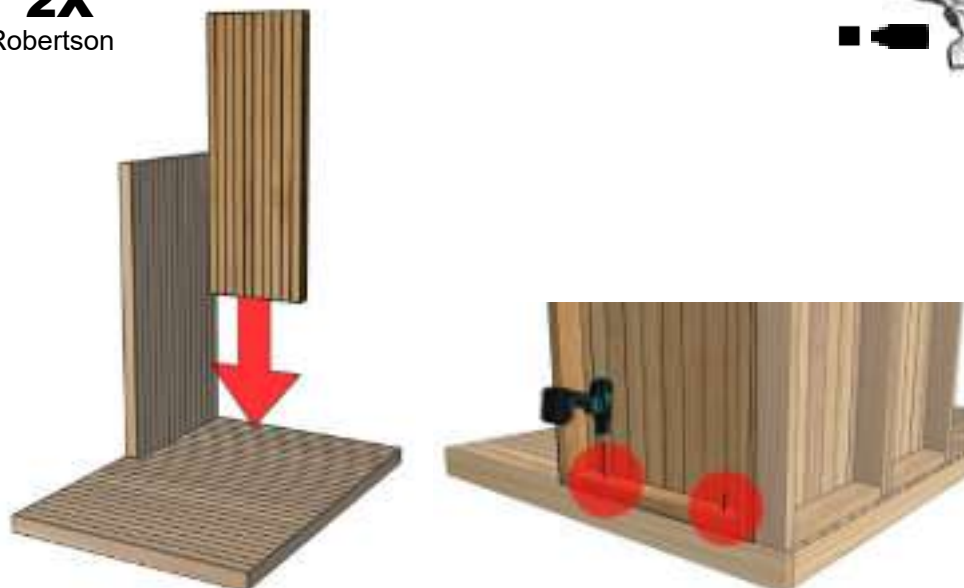
3.5" (89 mm) Robertson



SAUNA REAR



SAUNA FRONT



Place and fasten a **29.5" (749 mm)** wall panel to the corner panel (See image above).
Ensure the panel is flush with the floor frame.

16



2X

3.5" (89 mm) Robertson



SAUNA REAR



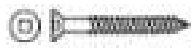
SAUNA FRONT



Fasten both wall corners together with three screws.

Walls

16



2X

3.5" (89 mm) Robertson



SAUNA REAR

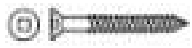


SAUNA FRONT



Place and fasten a **25.75" (654 mm)** wall panel to the rear wall panel (See image above). Ensure the panel is flush with the floor frame.

17



2X

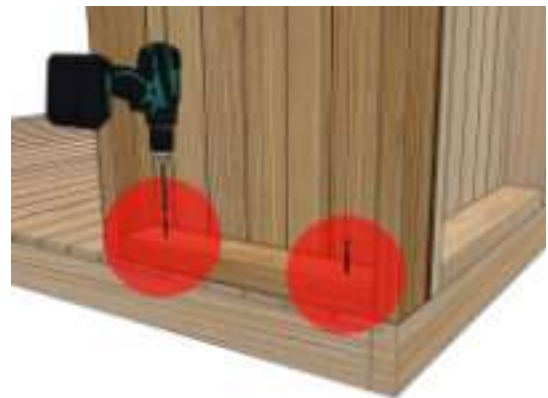
3.5" (89 mm) Robertson



SAUNA REAR

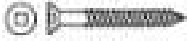


SAUNA FRONT



Place and fasten another **21" (533 mm)** wall panel to the back corner of the sauna floor (See image above). Ensure the panel is flush with the floor frame.

Walls

18  **2X**
3.5" (89 mm) Robertson



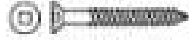
SAUNA REAR



SAUNA FRONT



Fasten both wall corners together with three screws.

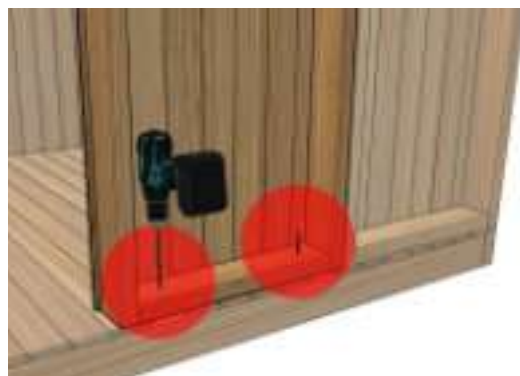
19  **2X**
3.5" (89 mm) Robertson



SAUNA REAR



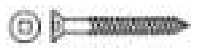
SAUNA FRONT



Place and fasten another **21" (533 mm)** wall panel to the side wall (See image above).
Ensure the panel is flush with the floor frame.

Walls

20

 **2X**
3.5" (89 mm) Robertson



SAUNA REAR



SAUNA FRONT



Place and fasten another **21" (533 mm)** wall panel to the side wall (See image above).
Ensure the panel is flush with the floor frame.

21

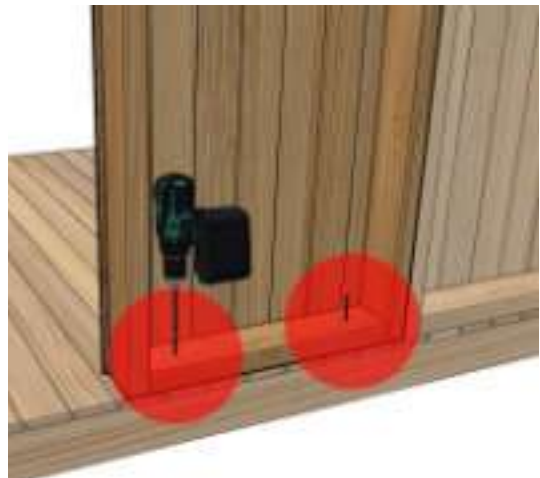
 **2X**
3.5" (89 mm) Robertson



SAUNA REAR



SAUNA FRONT



Place and fasten another **21" (533 mm)** wall panel to the side wall (See image above).
Ensure the panel is flush with the floor frame.

Door

22

 **2X**
3.5" (89 mm) Robertson



SAUNA REAR



SAUNA FRONT



Place and fasten another **25.75" (654 mm)** wall panel to the back corner of the sauna floor (See image above). Ensure the panel is flush with the floor frame.

23



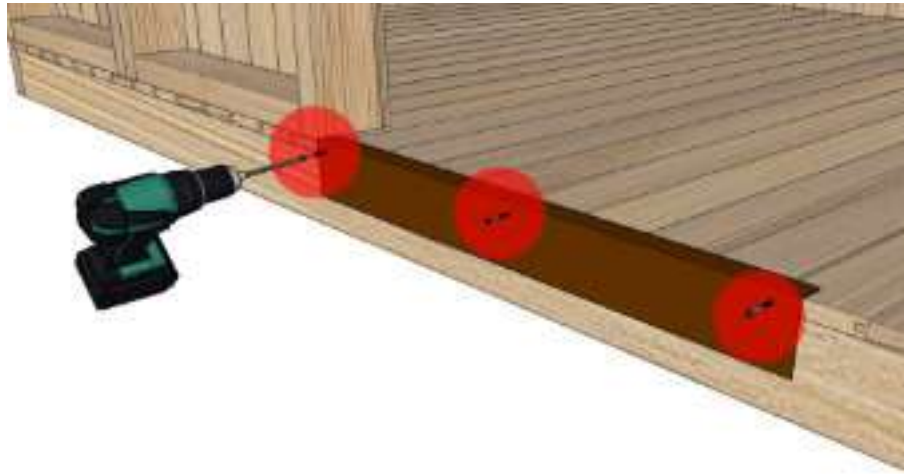
Place the metal door cover flush with the door frame.

Door

24



3X
3/4" (19 mm) Robertson

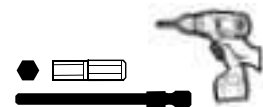


Fasten the metal door plate in place with 3 screws.

25



4X
Lag Screws



SAUNA REAR



SAUNA FRONT

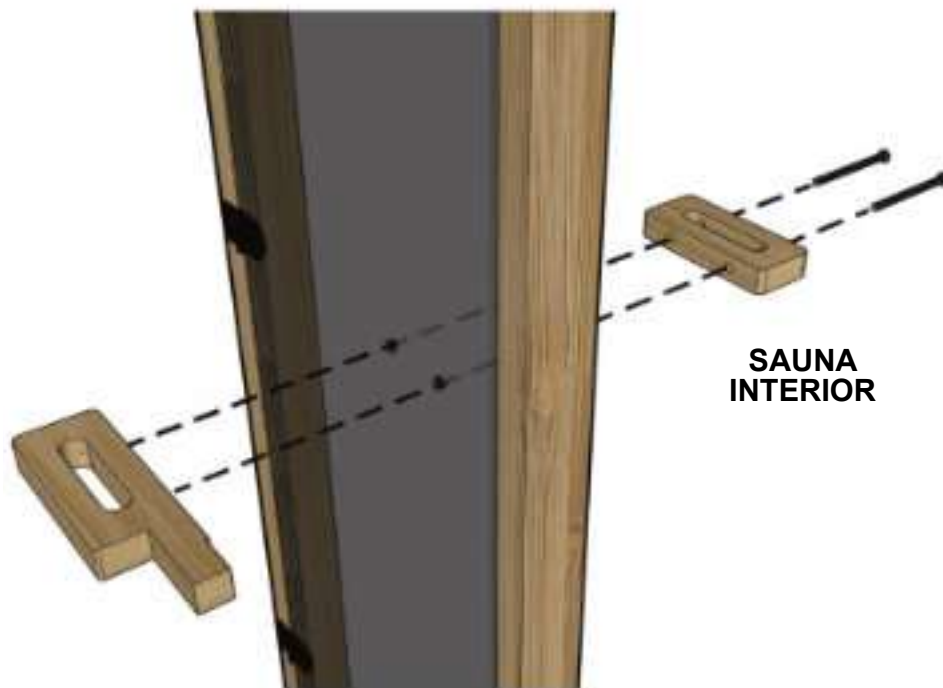


Place and fasten the door to the side wall sauna . The hinges of the door should be flush with the outside frame and opens in your preferred direction. Ensure the door panel is flush with the inside of the sauna frame.

Door

26

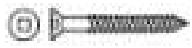
Provided in
door handle kit



Assemble and install the door handle.

Walls

27



2X

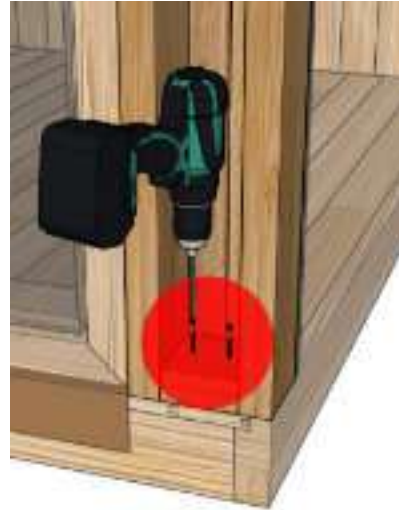
3.5" (89 mm) Robertson



SAUNA REAR



SAUNA FRONT



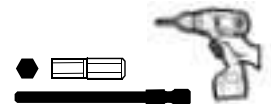
Place and fasten another **21" (533 mm)** wall panel to the door frame (See image above).
Ensure the panel is flush with the floor frame.

28



4X

Lag Screws



Fasten the **21" (533 mm)** wall panel to the door frame.
Ensure the wall panel is flush with the door frame.

Windows

29



Recommended
two person job



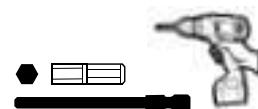
Place the large window in the front of the sauna frame. Ensure it is flush with the front of the sauna. Use a mallet to finesse the front window until it is flush by tapping on the wood of the panel. It is recommended to have someone hold the window from the inside to prevent it from falling.

30



11X

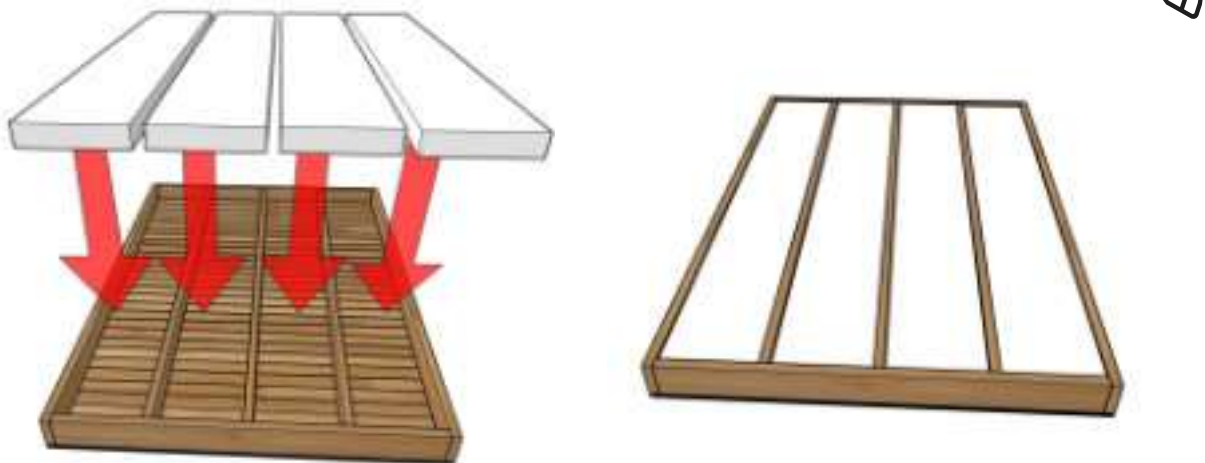
Lag Screws



Fasten the large window to the sauna with screws on the sides and bottom of the frame. Ensure the window panel is flush before fastening.

Roof

31



In the roof frame insert an insulation panel in each slot.
Cut the panels to fit if necessary.

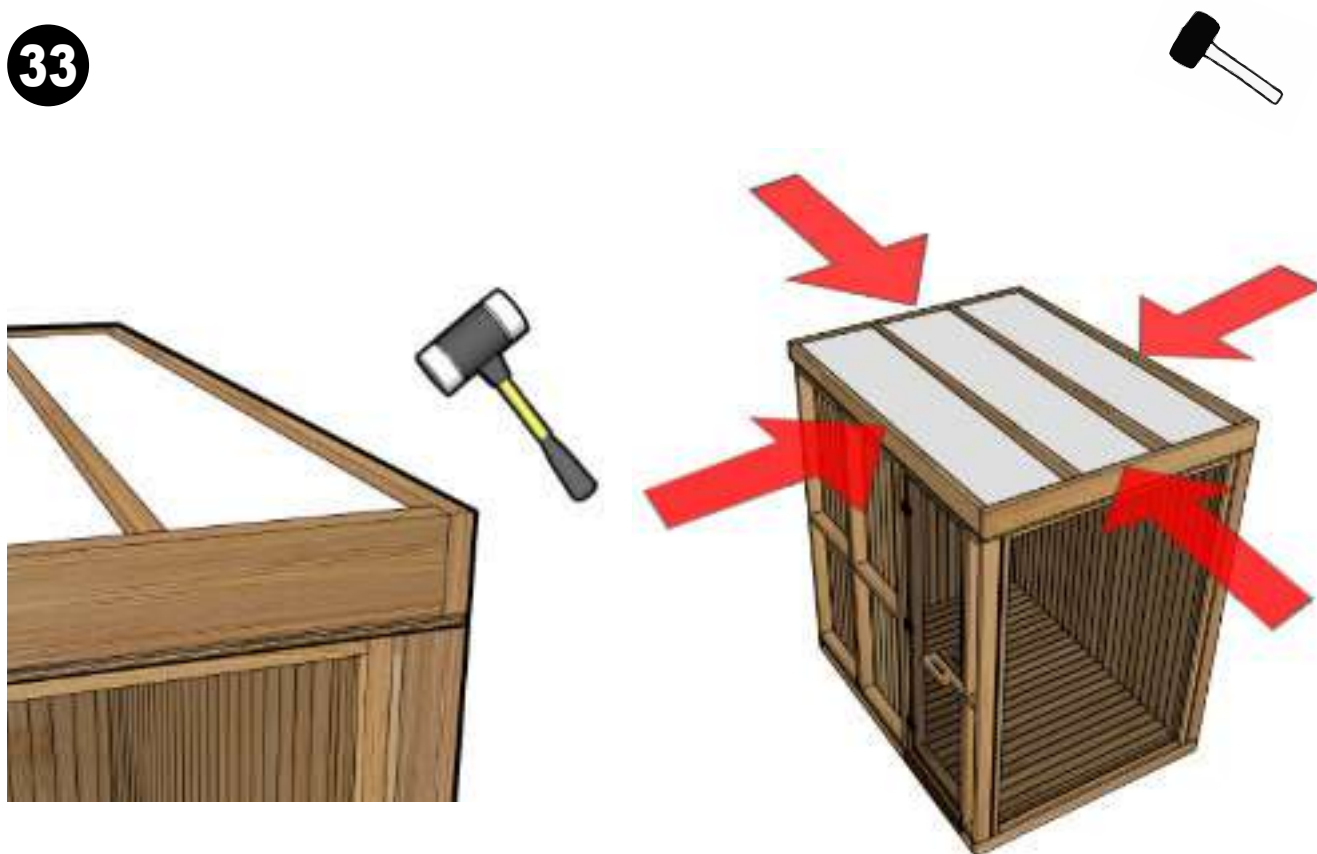
32



Position the roof frame onto the top of the sauna frame. Ensure it is positioned so the low end is oriented to the rear of the sauna frame.

Roof

33



Roof overhang
at sauna
rear

Roof flush
at sauna
front



Ensure the roof panels are flush with the front and sides of the main frame.

Roof

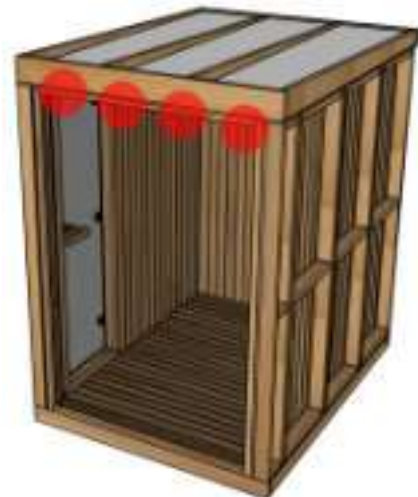
34



**Rear
Sauna**



**Front
Sauna**



**Door
Side**



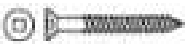
**Opposite
Side**

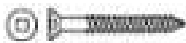


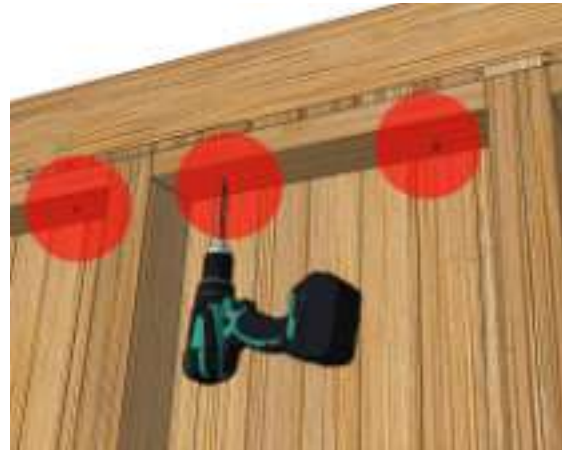
Predrill holes from the top of the window/wall frames to fasten the roof to the sauna frame.

Roof

35

 **4X**
2.5" (64 mm) Robertson

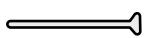
 **18X**
3.5" (89 mm) Robertson



Using the predrilled areas from **STEP 32** fasten the walls to the roof using **2.5"** screws for the window panels and **3.5"** screws for the wall panels.

36

Finish Nails



or

1 1/4"
(32 mm)



or



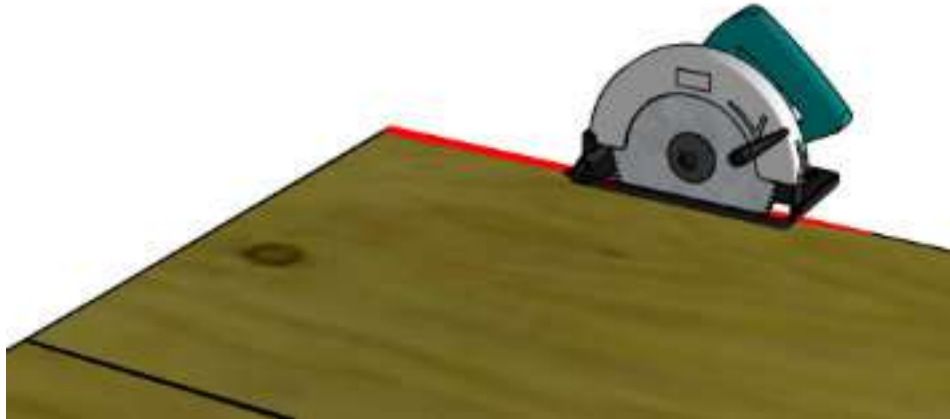
Place the plywood pieces to cover the roof. Ensure the panels are aligned with the roof joists and fasten in place.

Please Note:

It may be helpful to mark off the location of the inner joists on the edge of the sauna frame to make it easier to fasten the inside of the plywood pieces.

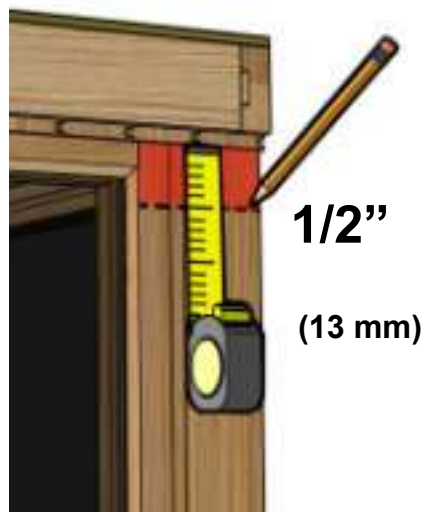
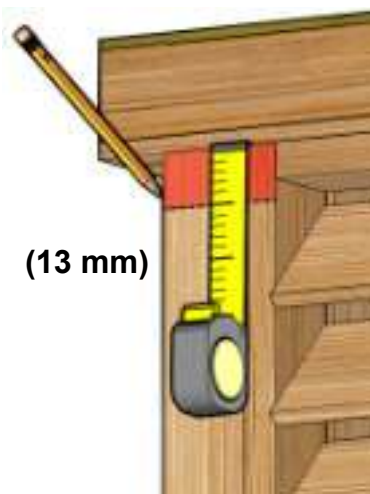
Roof

37



You may need to cut pieces to better align with the joists and trim off any excess.

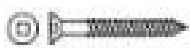
38



Measure and mark **1/2"** down from bottom of the roof panels on all corners of the sauna.

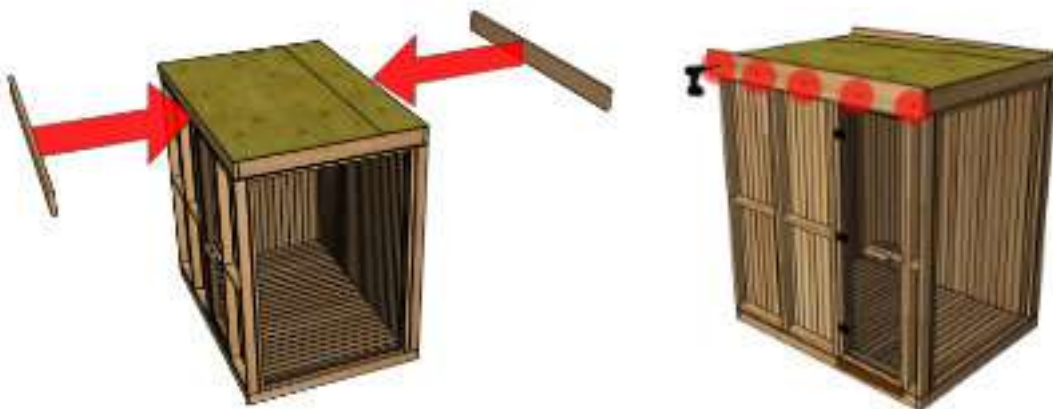
Roof

39



10X

2 1/2" (64 mm) Robertson



Place the nosing piece on the side of the sauna. Ensure it is flush at the front and the bottom is aligned from the marks from **STEP 36**. Fasten with screws. Repeat this for the opposite side of the sauna.

40



2 1/2" (64 mm) Robertson



Place the final piece of nosing on the front of the sauna. Ensure it is flush with the side and the bottom is aligned with the marks from **STEP 36**. Fasten with screws.

Roof

41



Place the EPDM membrane on the roof and spread it over the roof area. Ensure there is at least a **12" (305 mm)** of material that hangs over each side of the roof.

42

1 1/4"
(32 mm)



Staple the membrane to the bottom of the nosing. Do this for the whole perimeter of the nosing trim. On the rear of the sauna staple the membrane to the bottom of the roof panels. If necessary tuck and fold any excess membrane material over the corners and staple. Ensure the membrane is tucked in tight.

Roof

43



Cut off any excess EPDM membrane along the bottom edge of the nosing and the back of the roof.

44

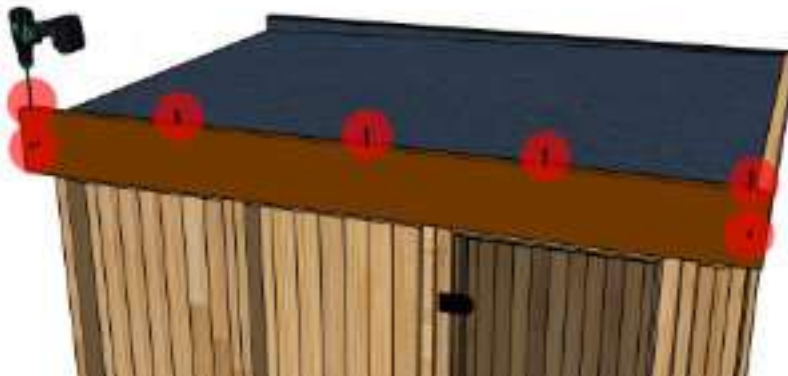


Place the metal trim over the side nosing. Repeat for the opposite side.

Roof

45

 **7X/SIDE**
3/4" (19 mm) Robertson



Fasten the metal trim on the top and front of the trim.
Repeat for the opposite side.

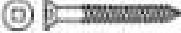
46

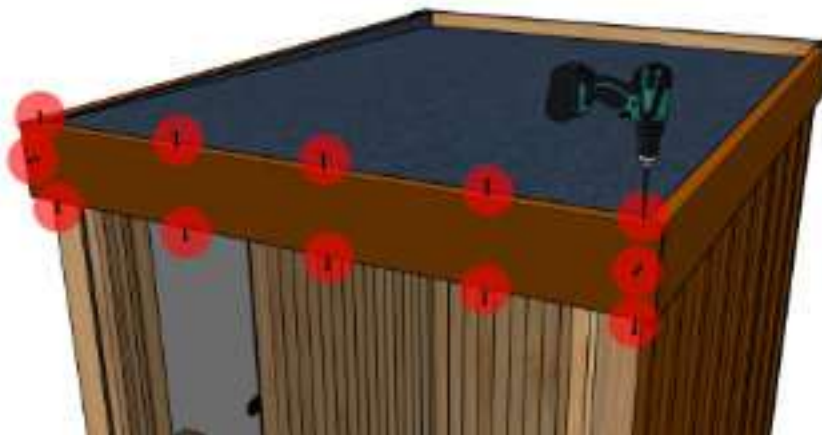


Place the shorter metal trim piece over the front nosing.
Ensure the trim overlaps the side trim and covers the nosing ends.

Insulation

47

 **12X**
3/4" (19 mm) Robertson



Fasten the front metal trim in place.

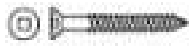
48



Insert all of the insulation panels inside the panelling slots.
Trim to fit if necessary.

Trim (Corners)

49



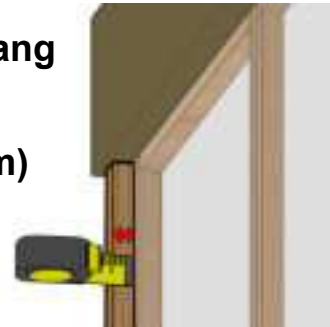
12X

2 1/2" (64 mm) Robertson



Overhang

1"
(25 mm)



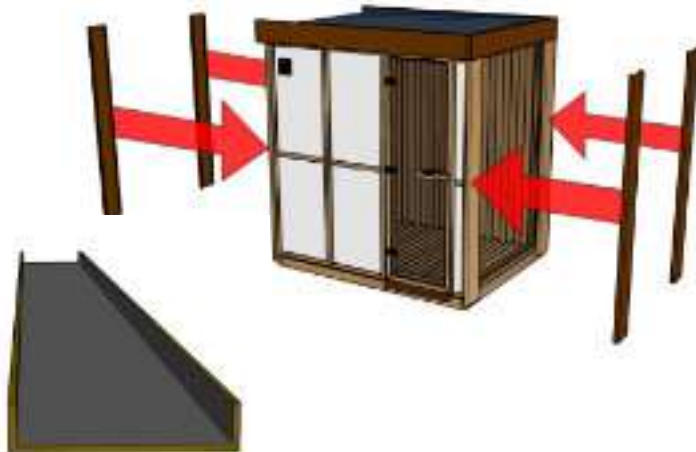
3X screws per post

Place the 2 corner nosing boards (**2x8**) on the walls (See image above). Ensure that each board is spaced tight to the roof trim and overhangs on each corner by **1" (25 mm)**.
Fasten each board with screws.

Metal Siding

50

 **12X**
3/4" (19 mm) Robertson



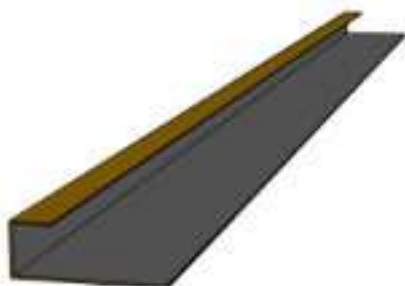
**C-Channel
Nosing Cover**



6X screws per post

Place a metal nosing cover over the nosing boards on the walls.
Fasten with screws on both sides of each post.

51



J-Channel



Place a piece of J-Channel under the roof line at the back of the sauna.

Metal Siding

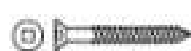
52

 **3X**
3/4" (19 mm) Robertson



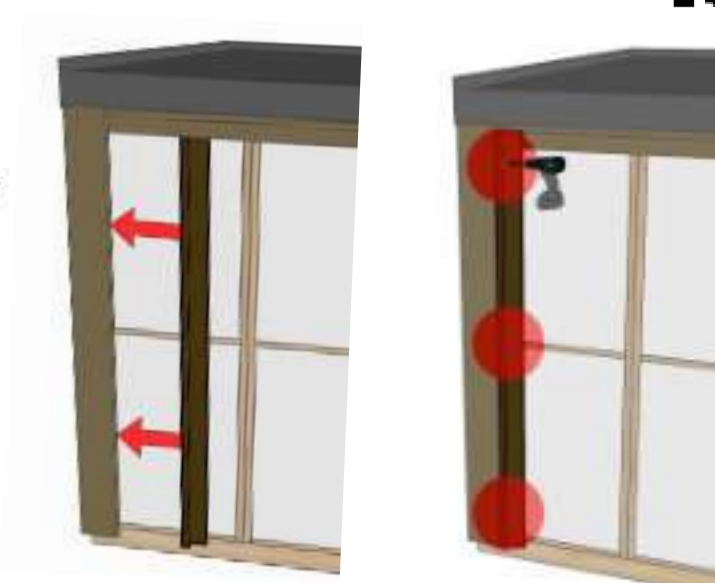
Fasten the J-trim in place with screws.

53

 **3X**
3/4" (19 mm) Robertson



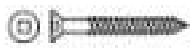
J-Channel



Position and fasten the J-Channel with screws.
Repeat **STEP 51** for the opposite side of the rear wall.

Metal Siding

54

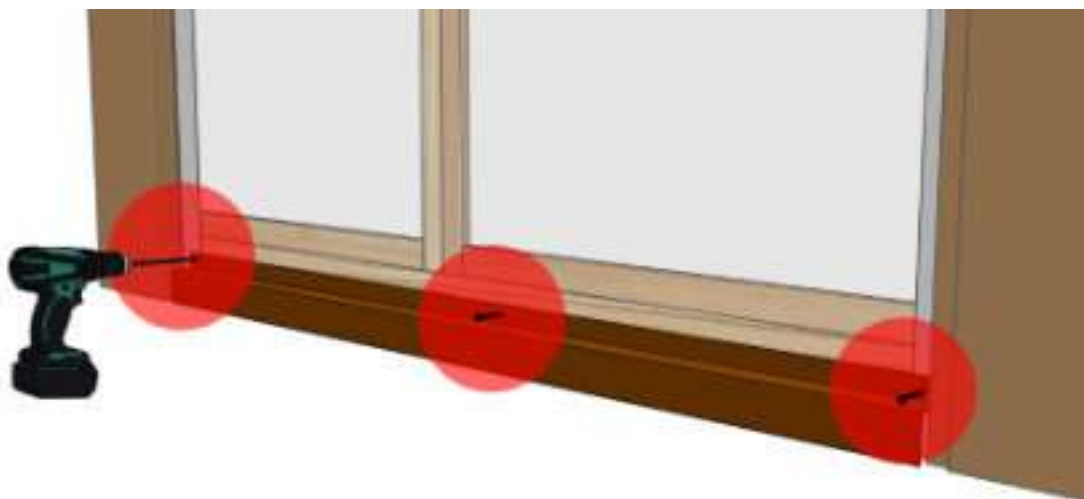


3X

3/4" (19 mm) Robertson



**Bottom
Trim**



Place the bottom trim at the bottom of the wall.
Ensure it is set to the correct height. Fasten with screws.

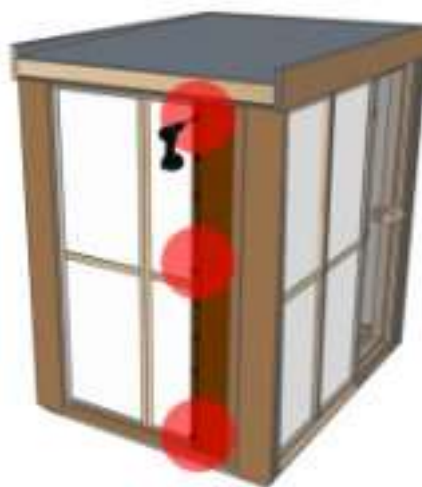
Metal Siding

55



3X

3/4" (19 mm) Robertson



Place a siding piece into the J-channel. Fasten with screws.



3X

Each siding panel

3/4" (19 mm) Robertson



Continue sliding and fastening panels in place to cover the wall until you reach the full panel. Fasten with three screws for each siding panel.

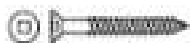
Metal Siding

56



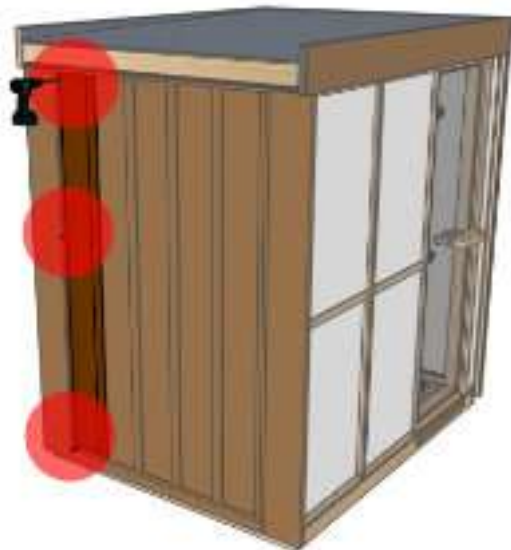
Measure the distance of the remaining opening and cut a panel to fit.
Add **1/2" (13 mm)** to your measurement.

57



3X

3/4" (19 mm) Robertson



Place the narrow finisher panel and secure with screws.

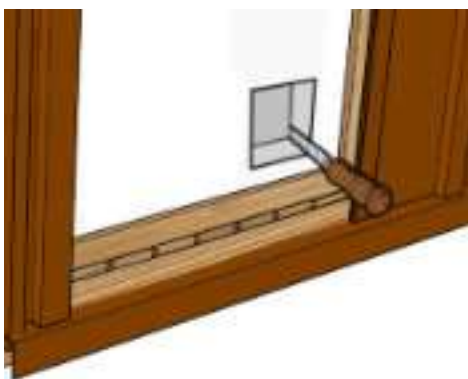
Metal Siding

58



Follow **STEPS 49-52** as a guide to finish the side wall of the sauna. Continue adding siding panels until the last three panels remain. Next determine where your heater/stove will be located on the interior of the sauna.

59



Under the location of your heater/stove insert a bottom vent hole. Position the panel with the vent hole and use it as a template to mark the hole in the insulation underneath. Cut a hole in the insulation below. Make the hole slightly larger than the mark.

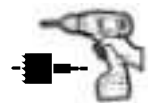
Metal Siding

60



Finish adding panels to the wall.

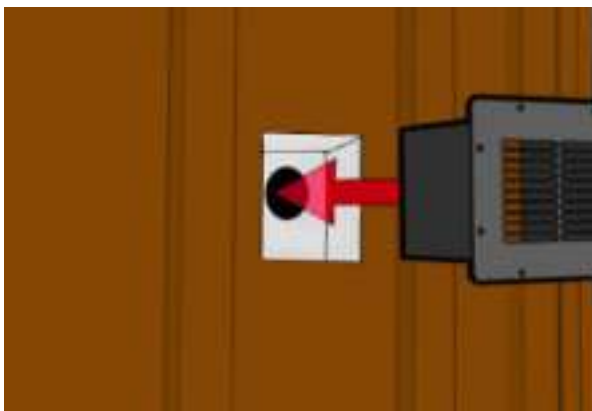
61



1 1/2" - 2" (38-51 mm) Hole Saw

Use a hole saw to cut out the center of the vent hole. Before the drill has breached through the wall completely finish the hole from the other side of the wall.

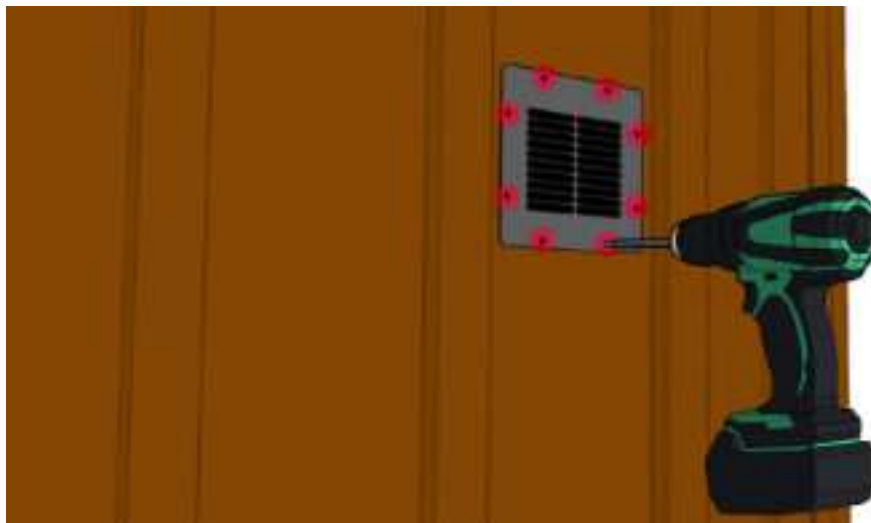
62



Add the steel vent cover.

Metal Siding

63  **8X**
3/4" (19 mm) Robertson



Fasten the steel vent cover with screws.

64

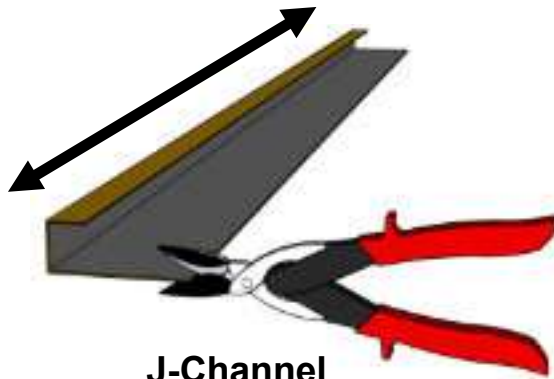


Door Side

Measure the distance from the wall edge to the glass panel.

Metal Siding

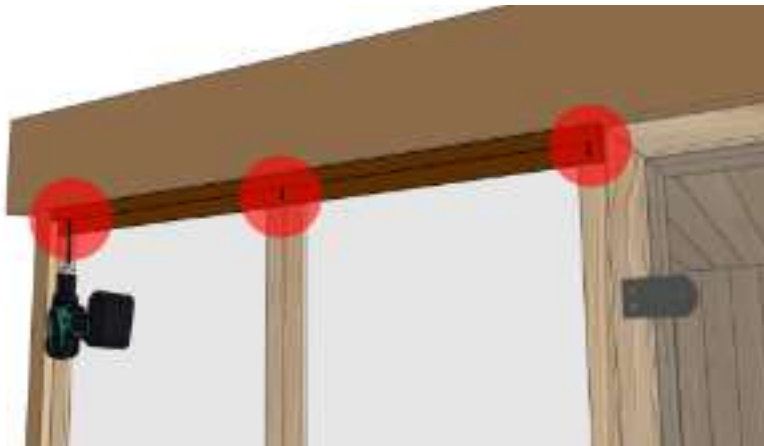
65



Measure & cut a piece of J-Channel to fit. Position the J-Channel to the ceiling.

66

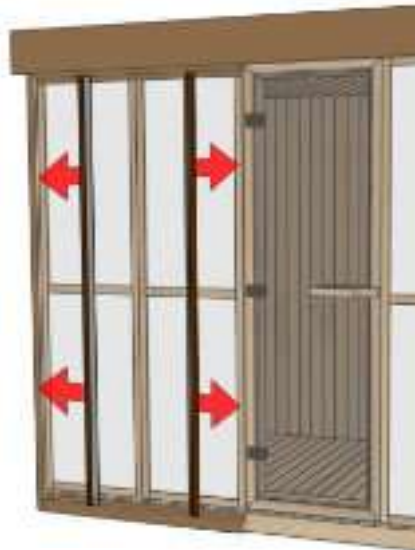
 **3X**
3/4" (19 mm) Robertson



Fasten the J-Channel in place with screws.

Metal Siding

67

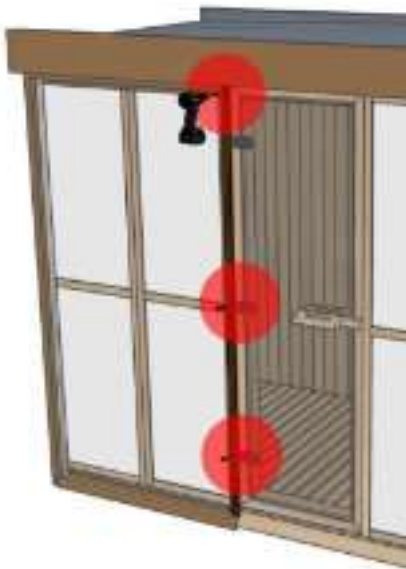
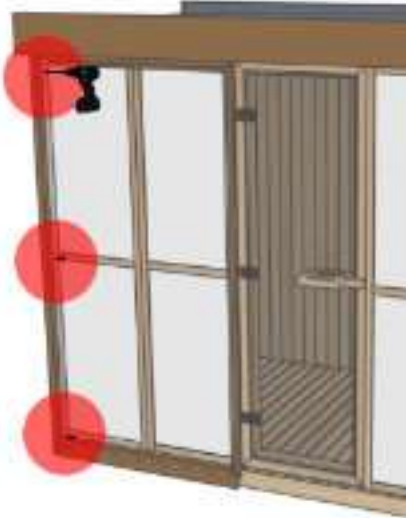


Place both J trim pieces. The piece closest to the door will be placed on the wood frame beside the door.

Metal Siding

68

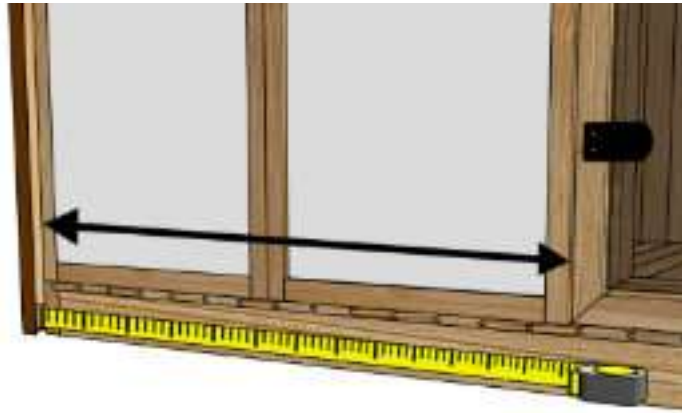
 **3X /side**
3/4" (19 mm) Robertson



Fasten both J- trim pieces.

Metal Siding

69



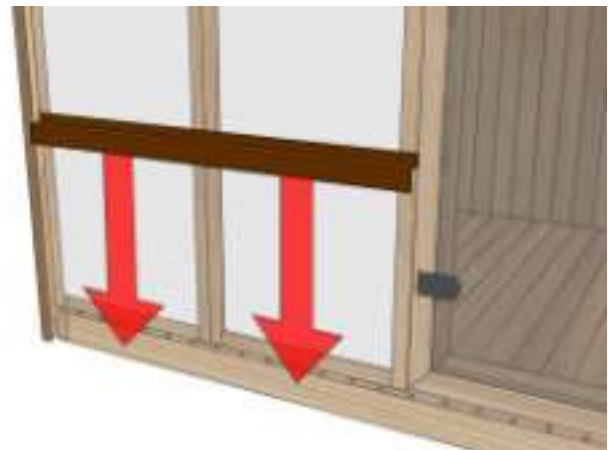
Door Side

Measure the distance from the wall edge to the glass panel.

70



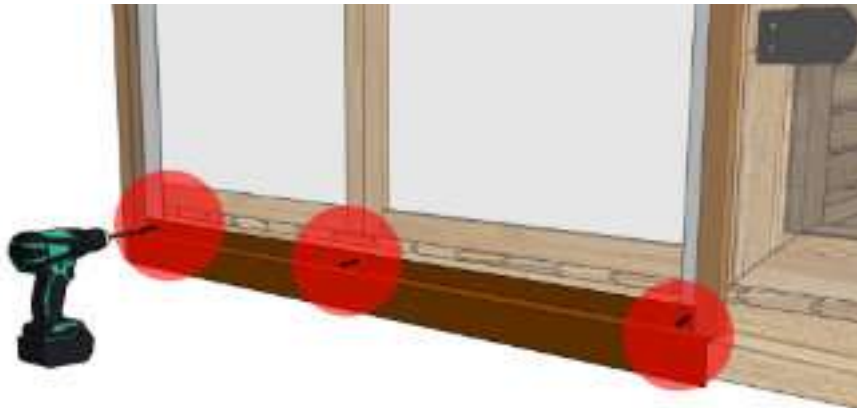
J-Channel



Measure & cut a piece of J-Channel to fit. Place the bottom trim at the bottom of the wall. Ensure it is set to the correct height. Fasten with screws.

Metal Siding

71  **3X**
3/4" (19 mm) Robertson



Fasten the J-Channel in place with screws.

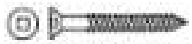
72  **3X /side**
3/4" (19 mm) Robertson

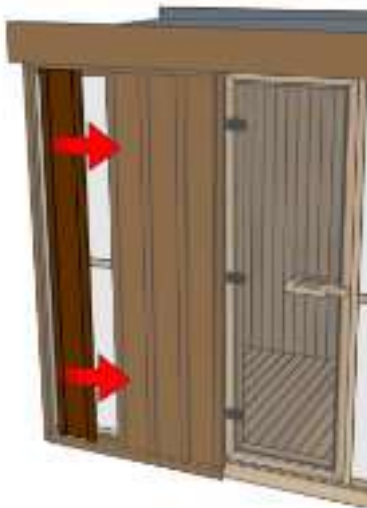


Place a siding piece into the J-channel. Fasten with screws.

Metal Siding

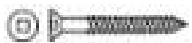
73

 **3X** Each siding panel
3/4" (19 mm) Robertson



Continue sliding and fastening panels in place to cover the wall until you reach the last two panels. Fasten with three screws for each siding panel.

74

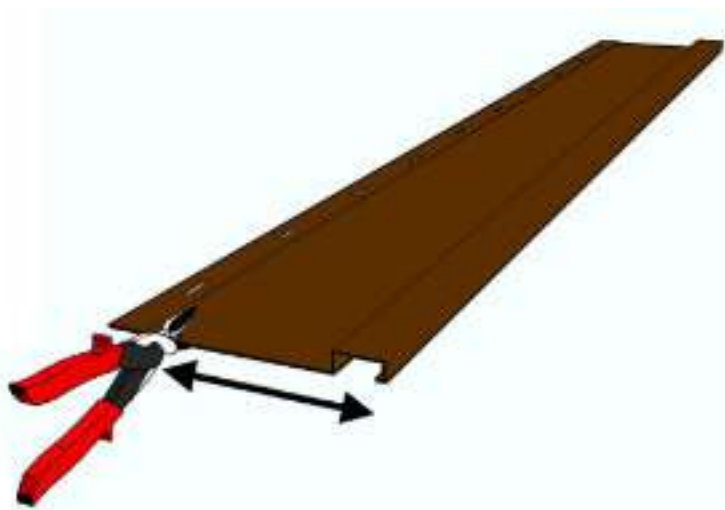
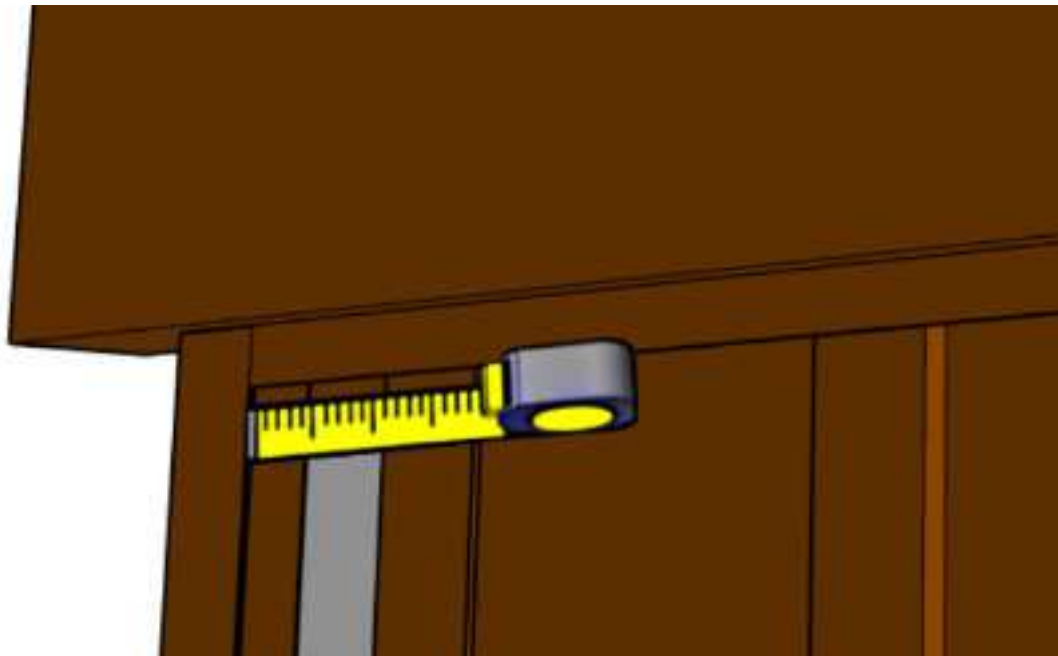
 **3X**
3/4" (19 mm) Robertson



Create an exhaust vent hole near the top rear corner of the sauna following **Steps 59-63** as a guide. Fasten the panel with three screws.

Metal Siding

75



Measure the distance of the remaining opening and cut a panel to fit.
Add **1/2" (13 mm)** to your measurement.

Vent

76



3X

3/4" (19 mm) Robertson



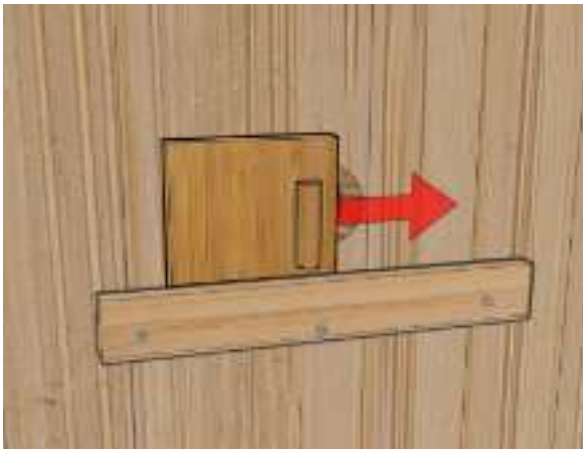
On the other side of the vent wall place the bottom vent support below the hole.
Ensure it is level and fasten with screws .

77



3X

3/4" (19 mm) Robertson



Position the vent cover on the slider of the bottom vent support. Place and fasten the top vent support above the slider. Ensure it is level and aligned with the bottom vent support. Afterwards check to ensure the slider works smoothly. Adjust the top vent support if necessary.

Vent

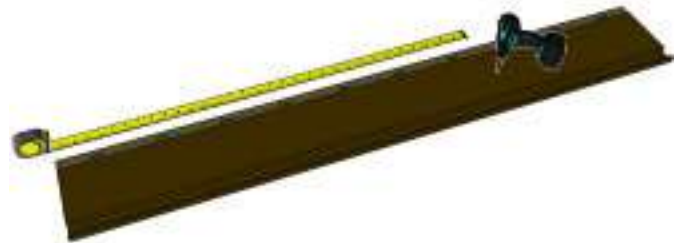


Please check with your local electrician/technician for any wiring setup or routing to be done for your sauna build.

78



1/2" drill bit
(13 mm)



Measure the height to where your heater control panel wire will poke out and drill an opening in the center of a piece of siding.

79



Pull the wire through the siding piece. Position the siding piece inside the J-Channel from top to bottom and slide into place. Cut the panel to fit.

Rear Roof Trim

79



Follow **STEPS 64-72** as a guide for placing and fastening the panel wall on the remaining section.

80



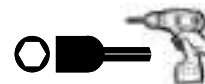
Place a bracket on the edge of the rear nosing. Overhang the bracket by **1"(25 mm)** from the board.

Rear Roof Trim

81



7/16" (11 mm) Hex Head Screws



Fasten the bracket with hexagon head screws.

82



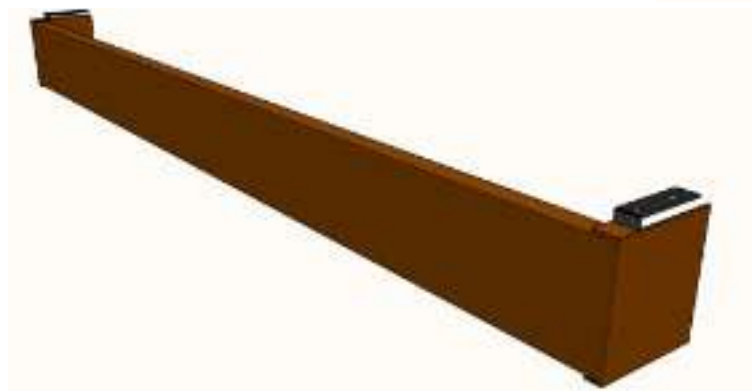
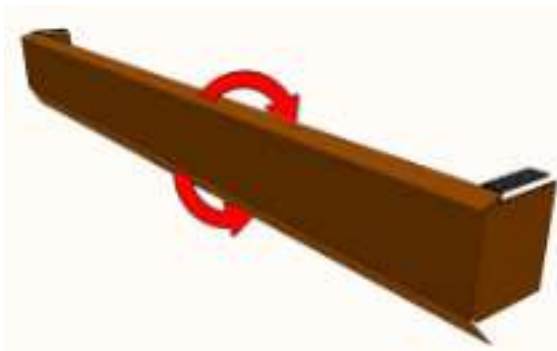
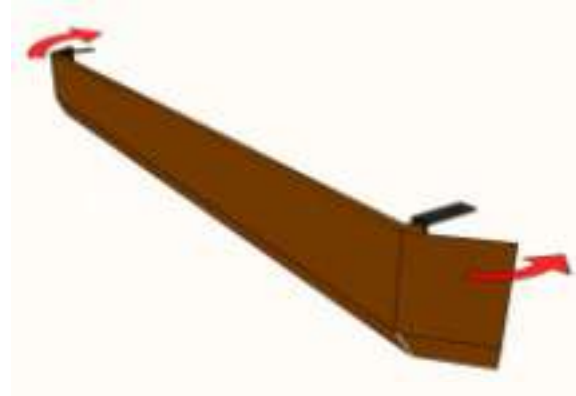
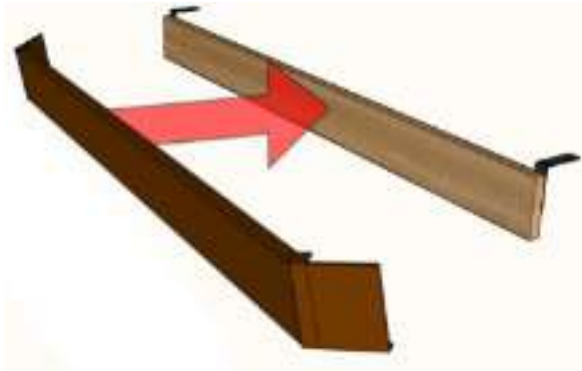
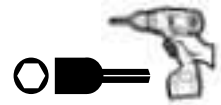
7/16" (11 mm) Hex Head Screws



Follow **STEPS 82-83** for opposite side of the nosing board.

Rear Roof Trim

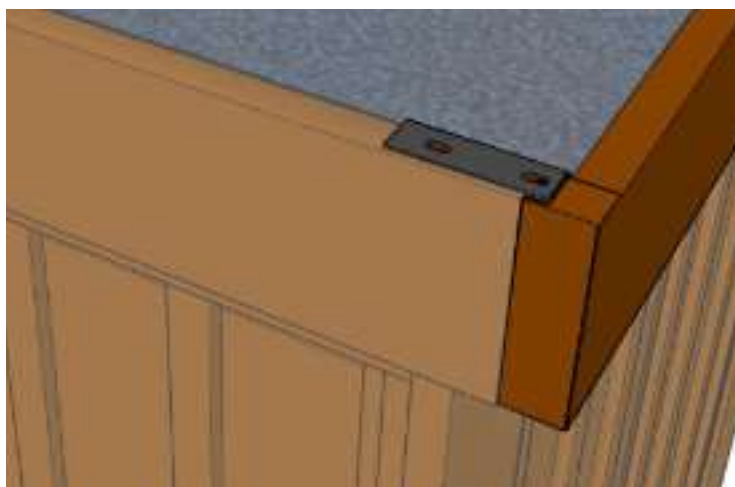
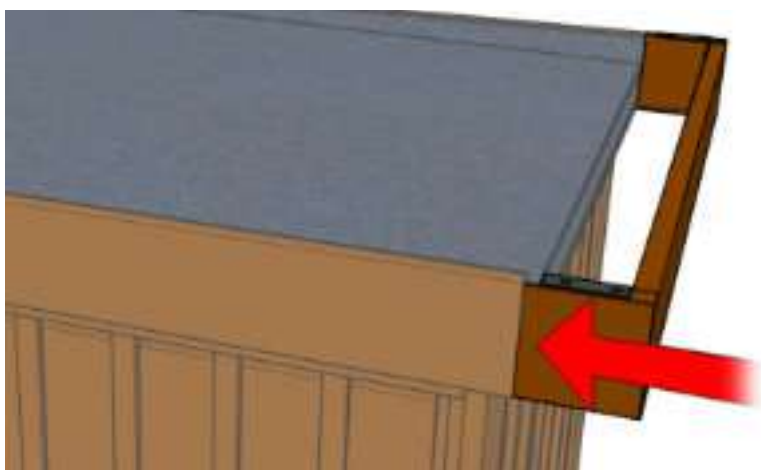
83



Encase the metal sheathing around the rear nosing.

Rear Roof Trim

84



Fasten the bracket onto the side trim pieces on the back of the sauna roof.

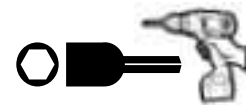
Rear Roof Trim

85



4X

7/16" (11 mm) Hex Head Screws

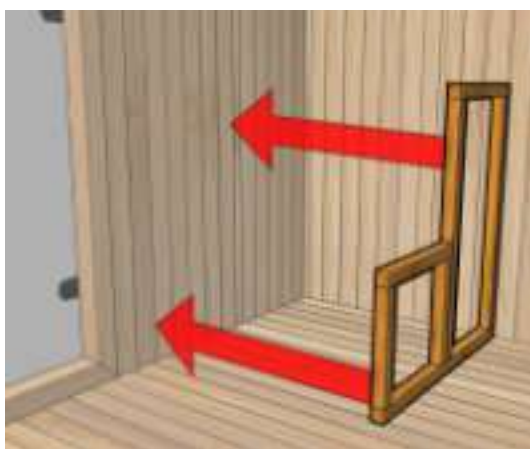


Fasten the bracket onto the side nosing of the roof with two screws per side.

PLEASE NOTE:

The following instructions demonstrate the installation of a typical bench setup. Your setup may differ slightly depending on the options you may have for your bench placement and may require a different setup.

86



Position the bench frame to the back and side wall.

Rear Roof Trim

87



5X /side
2 1/2" (64 mm) Robertson



Fasten the rear bench frame to the back and side wall. Follow **STEPS 78-79** to install the rear bench support on the opposite wall in the sauna.

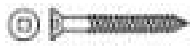
88



Position the bench top on the bench supports.

Benches

89



4X

2-2 1/2" (64 mm) Robertson



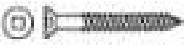
Fasten the bench support to the bench top with 2 screws on each side.

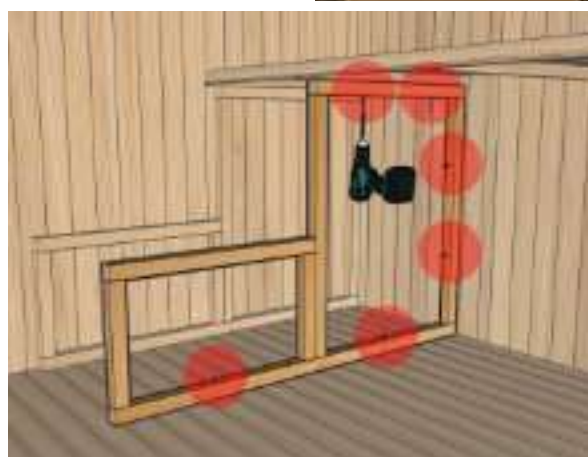
90



Place a bench support underneath the bench top. The bench support should be sitting directly below the cross support of the bench top.

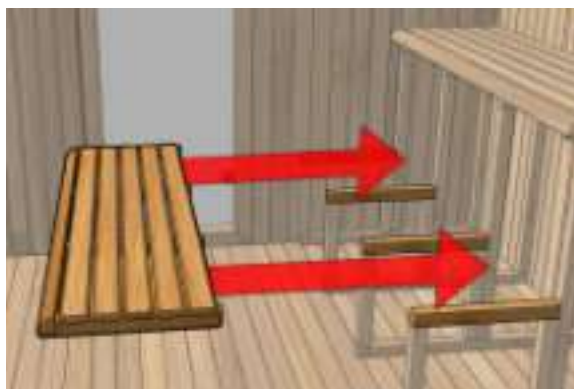
Benches

91  **18X**
2 1/2" (64 mm) Robertson



Ensure the bench support is level. Fasten the bench support to the sauna with screws.
Repeat **Step 82-83** for the remaining bench support.

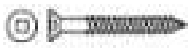
92



Position the bottom bench on the bench supports.

Benches

93



18X

2 1/2" (64 mm) Robertson



Fasten the bench support to the bench top with screws. Fasten the two wall panels together. Ensure both panels are flush with each other before fastening.

94



Position the top bench enclosure. Ensure the thick part is on the bottom.

Benches

95

 **6X**
2 1/2" (64 mm) Robertson



Fasten the top bench enclosure with screws.
Fasten each screw between the slats for a cleaner look to your bench.

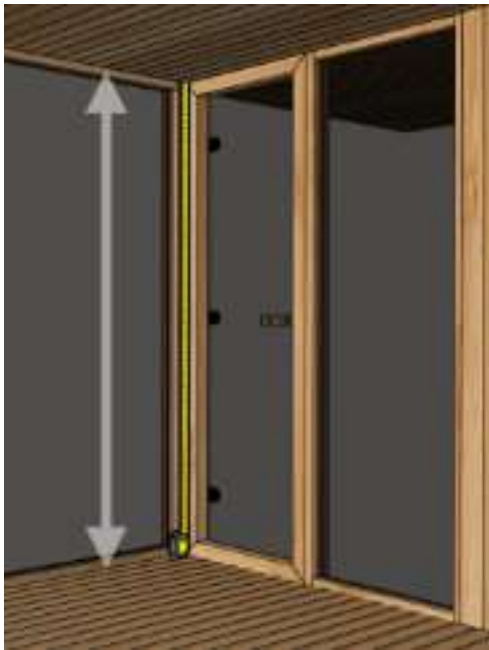
96



Follow **STEPS 167-168** for the bottom bench enclosure.

Benches

97



Measure and cut a trim piece to fit in the front corner of the sauna.

98

Finish Nails

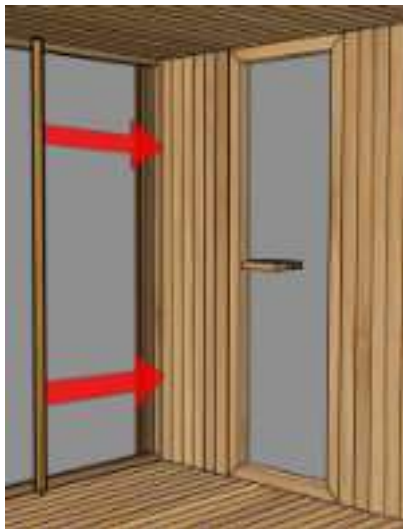


or

1 1/4"
(32 mm)



or

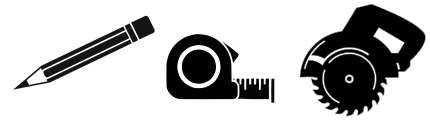


Position the trim piece and fasten with staples or finish nails.

Follow **STEPS 89-90** for the corner on the opposite side of the front window.

Interior Trim

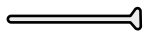
99



Measure and cut a trim piece to fit the top of the front window.

100

Finish Nails

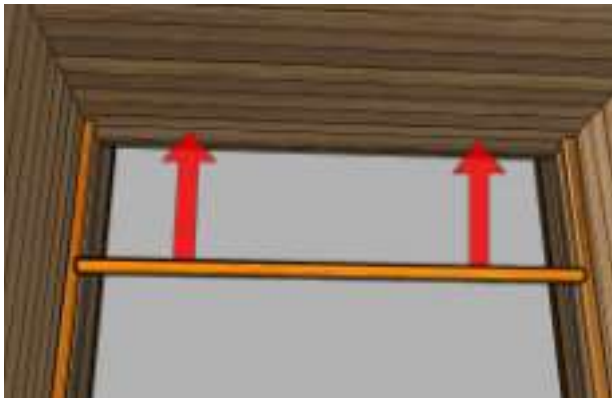


or

1 1/4"
(32 mm)



or



Position the trim piece between the front window and ceiling.
Fasten with staples or finish nails.

Interior Trim

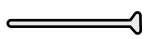
101



Measure and cut a trim piece to fit the top of the side wall

102

Finish Nails

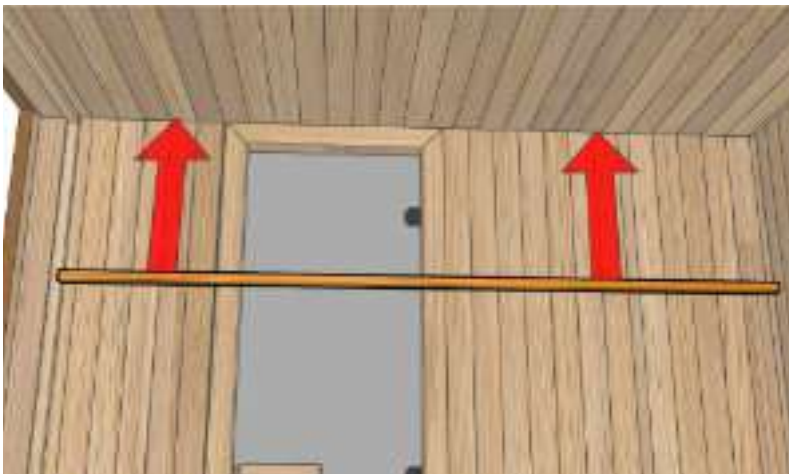


or

1 1/4"
(32 mm)



or



Position the trim piece between the front and back wall ceiling.
Fasten with staples or finish nails. **Repeat STEPS 103-104** for the opposite side wall.

Interior Trim

103



Measure and cut a trim piece to fit the rear top wall.

104

Finish Nails

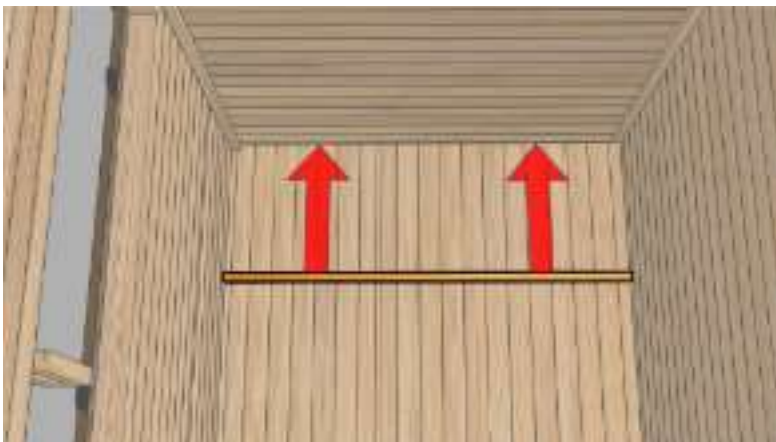


or

1 1/4"
(32 mm)



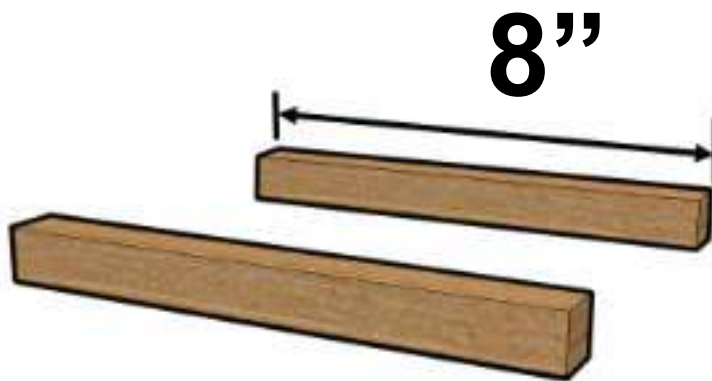
or



Place the trim piece to the rear top wall.

Interior Trim

105



Cut two **8" (203 mm)** trim pieces to fit the back wall panels.

106

Finish Nails

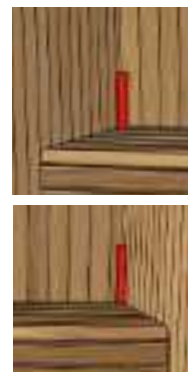
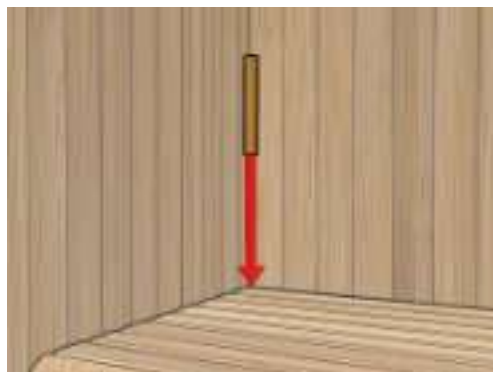


or

1 1/4"



or



Position the trim in the corners of the top bench and fasten with **1 1/4"** staples or finish nails.

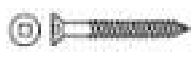
Interior Trim

107



Position the back rest on the trim pieces.

108

 **5X**
2 1/2" (64 mm) Robertson



Fasten the backrest to the sauna with 5 screws. Fasten each screw between the slats for a cleaner look to your bench.

Interior Trim

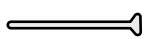
109



Measure and cut a trim piece for the area between the backrest and ceiling trim.

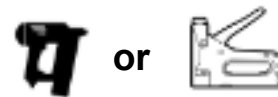
110

Finish Nails



or

1 1/4"
(32 mm)



Position and fasten the trim piece.
Repeat **STEPS 100-101** for the opposite corner of the backrest.

Interior Trim



This concludes the assembly instructions
for the

MINI NEPTUNE SAUNA

We hope you enjoy your sauna!

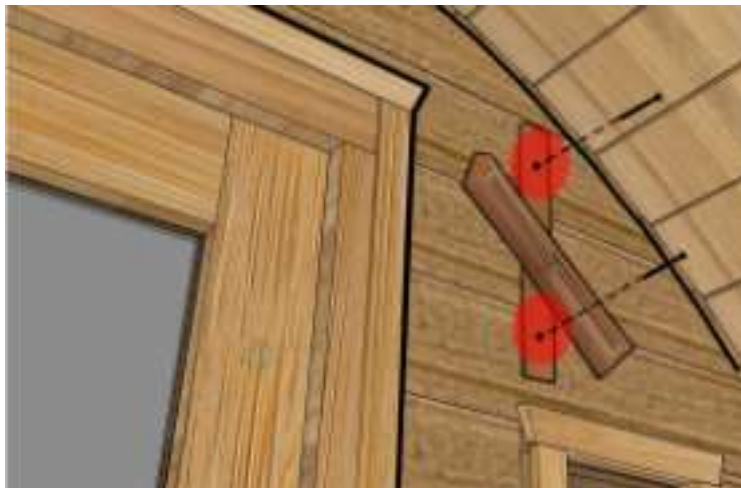
Accessory Install Section

111

Sand Timer (Optional)



1 1/2" (38 mm) Robertson



Place the sand timer in the desired location and secure with screws in the pre-drilled holes. Ensure it is in position and level so it may rotate without hitting the wall.

Maintaining Your Sauna After Installation

INTERIOR

It is recommended to vacuum or sweep out the inside of your sauna frequently to remove dirt and debris. Under normal conditions, a slight wash of the floor and benches with warm soapy water several times a year will maintain its cleanliness. Leisurecraft offers a sauna room cleaner that can be used pure or diluted at a 4-1 ratio. Simply spray and wipe!

You can use a sheet of fine grit sandpaper or a low-pressure wash to remove more stubborn stains for a deeper cleaning of the interior of your sauna.

NEVER USE ammonia or harsh cleaners as they can turn the wood gray.



EXTERIOR

Depending on the humidity and weather conditions in your area, the cedar will either shrink or expand based on the amount of moisture absorption. The desired effect is to have the cedar expand into the bands therefore making the sauna staves much tighter. Over time the lumber will weather naturally as a result of sun and rain, it will change into a weathered grey colour. The natural weathering will not harm the wood or impair the sauna's performance.

If you wish to retain the natural color of your Leisurecraft Sauna, Leisurecraft offers cedar sauna stain in 5 amazing colors; Sesame, Light Leak, Bongossi, Black and Natural in convenient 2.5 Litre pails.

WATER SEEPAGE

Some minor water seeping into the sauna is expected and normal for an outdoor sauna. If your sauna is properly installed, you should not have water dripping in, but you should expect some water seepage, especially on the top and sides of the sauna. This is due to the porous characteristics of the wood and to the ball-and-socket profile design of the staves. Water seepage will not harm the sauna. The moisture will evaporate once you turn on the heater and the sauna heats up. If the water marks are bothersome, they can be easily removed with a light sanding with 80 or 100 grit sandpaper.

INTRODUCING OUR SAUNA STAINS & FINISHES

ALIS NATURAL OIL FOR EXTERIOR WOOD

Perfect for your sauna and garden furniture. This protective oil for outdoor wood offers great value.



Sesame



Light Teak



Elm Dark Brown



Black



MELDOS NATURAL OIL FOR SAUNA INTERIORS

Meldos is a natural and versatile impregnating, perfect for protecting soft Woods and ideal use in saunas.



See your local paint retailer to purchase your preferred outdoor stains or water sealer or you can try LIVOS wood care products from Leisurecraft today!



Scan the code for a video of the assembly process:





5 Year Residential Limited Warranty Policy

All products designed and manufactured by Dundalk LeisureCraft Inc. ("LeisureCraft") are covered by a limited warranty against defects in materials and workmanship under normal residential use for a period of five (5) years, beginning on the date the product is received by the original end-user consumer.

This warranty does not apply to defects resulting from normal wear and tear, improper installation, insufficient or improper maintenance, natural weather conditions or failure to follow the manufacturer's installation, usage, or care instructions.

In the event of a valid warranty claim, LeisureCraft will provide replacement parts at no charge. However, please note that the replacement of parts will not extend the original warranty period.

This warranty is limited solely to the replacement of parts and does not cover any associated service, labor, or installation costs, all of which are expressly excluded.

For products offered by LeisureCraft that are not manufactured by LeisureCraft, please refer to the warranty policy and terms provided by the manufacturer.

LIMITED WARRANTY

Dundalk LeisureCraft Inc. ("LeisureCraft") is committed to providing high-quality sauna heaters and accessories to our customers. To offer peace of mind, we will match the manufacturer's warranty on all eligible products purchased from us. If the manufacturer offers a warranty on the product, we will honor that warranty, ensuring the same terms, coverage, and duration.

This warranty is limited to the replacement of parts only. It does not cover any service, labor, or installation costs, which are expressly excluded.

This warranty does not apply to defects caused by normal wear and tear, improper installation, inadequate or improper maintenance, or failure to adhere to the manufacturer's installation, use, or care instructions.

All electrical connections must be made by a licensed electrician. Failure to comply with this requirement will void the warranty.

For warranty claims or inquiries, please contact LeisureCraft customer support at:

Phone: 888-923-9813 Email: support@leisurecraft.com

Please ensure you fill out your warranty card!





leisurecraft

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